

New England Classic[®] now celebrates the distinctly American Arts and Crafts, Mission, and Shaker architectural styles with its Classic American[®] panel system.

The Classic American[®] embodies the simple and honest design elements found in these historical styles.

Featuring 37 sizes of flat panels and corresponding stiles, the system combines perfectly with the New England Classic[®] Frame-Paks[®] to create a broad range of panel heights - from traditional wainscot to full wall applications.

Stair PanelSets[®] allow you to continue the panel treatment up the stairs. Custom sizes may also be specified.

By using select grade-A sliced veneer or decorative film laminated to a stable engineered wood core, the system is more stable than solid wood and less susceptible to shrinkage, splitting and twisting.

The panel veneers include oak, maple, cherry as well as a paint able, finish, available ready - to finish or factory-finished. Or, for an up-charge, we will match your custom color.

The Classic American[®] Flat Panel System is the perfect way to achieve the high quality look and feel of custom millwork, at a fraction of the cost.



Classic American[®] Components are packaged for convenient ordering, handling and use.

PanelSet [®]	Available in 9"x23", 12"x23", 15"x23", 18x23", 23"x23" panel sizes. Each package contains: 4 - Panels 4 - Center stiles (3" wide)	
FramePak [®]	Available with either 4" (32" FramePak®) or 8" (36" FramePak®) base rail. Each package contains (96" length): 1 - Cap 1 - Top rail 1 - Bottom rail (4" or 8") 1 - Shoe	
StilePak [®]	Adjusts layout to fit variable wall lengths, com- plete corners and window by trimming to desired width. Each package contains: 4 - end stiles (10" wide)	
6" PanelSet [®]	Adjusts the layout to fit variable wall lengths. Each package contains: 4 - Panels (6" wide)	
CasingPak [®]	Window and door trim designed to match. Each package contains (96" length): 3 - Caps 3 - Rails	
Stair PanelSet [®]	Available in 2 angles 37° and 41° (Left & Right) Each package contains: 2 - Panels (9" wide) 2 - Stiles (3"x23")	
Stair StilePak [®]	Adjusts the layout to fit variable length stairs and to transition from the stair to the horizon- tal run at the top and bottom of stairs. Each package contains: 2 - Stiles (10"x 28")	



Classic American[®] Panels & Stiles (Exposed Sizes)



PART 1.0 - GENERAL

1.1 DESCRIPTION

A. Wainscoting and wall paneling systems shall be New England Classic[®] Classic American[®] system manufactured by New England Classic[®].

1.2 SUBMITTALS

A. Submit manufacturer's literature and installation instructions to determine layout requirements

1.3 DELIVERY, STORAGE AND HANDLING

A. Delivery - The Classic American[®] system shall be delivered to the job site in the manufacturer's original packaging with manufacturer's identification intact and legible. B. Storage & handling - the Classic American[®] system shall be stored and handled in such a way to protect against contact with water, exposure to weather, breakage and damage. Do not store directly on concrete without a plastic sheet as a moisture barrier.

1.4 LIMITATIONS

A. Moisture Conditions - the Classic American[®] system shall not be used in wet or damp areas.

B. Temperature conditions - the Classic American[®] system shall not be used in contact with surfaces where temperatures exceed 120 degrees F.

PART 2.0 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURER New England Classic 4145 Parkway Drive Florence, AL 35630

2.2 MATERIALS

A. Substrate shall be industrial grade class 3; or moisture resistant MDF, product class MD - that conform with ANSI A208.2-1994. Substrate may be sprayed with a fire retardant finish to achieve a class 1 fire rating.
B. Adhesive for bonding veneers to substrate shall be PVA, EVA, or PUR type adhesive.
C. Real wood veneer shall be grade-A, sanded to 180 grit.
D. Paintable veneer shall be recoatable cellulose film, 80 gm. weight.

E. Primer shall be waterborne, low gloss, 40% volume solids, in applied thickness of 5.0-6.0 mil F. Factory finish shall be either catalyzed lacquer or conversion varnish per Architectural Woodwork Institute (AWI) Custom Grade Specifications: TR-2 and OP-2 for lacquer, and TR-4 and OP-4 for conversion varnish finish.

2.3 COMPONENTS

A. 6" Panel

65/8" x91/2" x 3/16" thick 65/8" x121/2" x 3/16" thick 65/8" x151/2" x 3/16" thick 65/8" x181/2" x 3/16" thick 65/8" x231/2" x 3/16" thick 65/8" x311/2" x 3/16" thick 65/8" x471/2" x 3/16" thick

B. 9" Panel

95/8" x91/2" x 3/16" thick 95/8" x121/2" x 3/16" thick 95/8" x151/2" x 3/16" thick 95/8" x181/2" x 3/16" thick 95/8" x231/2" x 3/16" thick 95/8" x311/2" x 3/16" thick 95/8" x471/2" x 3/16" thick

C. 12" Panel

125/8"x121/2"x 3/16"thick 125/8"x151/2"x 3/16"thick 125/8"x181/2"x 3/16"thick 125/8"x231/2"x 3/16"thick 125/8"x231/2"x 3/16"thick 125/8"x311/2"x 3/16"thick 125/8"x471/2"x 3/16"thick D. 15" Panel 155/8"x151/2"x 3/16"thick 155/8"x181/2"x 3/16"thick 155/8"x231/2"x 3/16"thick 155/8"x311/2"x 3/16"thick 155/8"x471/2"x 3/16"thick

- E. 18" Panel 185/8"x181/2"x 3/16"thick 185/8"x231/2"x 3/16"thick 185/8"x311/2"x 3/16"thick 185/8"x471/2"x 3/16"thick
- F. 23" Panel 235/8"x231/2"x 3/16"thick 235/8"x311/2"x 3/16"thick 235/8"x471/2"x 3/16"thick

G. 31" Panel 315/8"x231/2"x 3/16"thick 315/8"x311/2"x 3/16"thick 315/8"x471/2"x 3/16"thick

H. 9" Stair Panels 95/8"x211/2"x 3/16"thick (37°)

 $9_{5/8}$ "x20_{1/2}"x _{3/16}"thick (41°)

I. Cap: 11/2" x 11/4" x 96" long

J. Rail(s): 5/8" x 4" x 96" long 5/8" x 8" x 96" long

K. Shoe: 5/8" x 11/4" x 96" long

- L. Center stile: $\frac{1}{2^{n}} \times 3^{n} \times 3^{n}$ x panel height
- M. End stile: $\frac{1}{2^{n}} \times 10^{n} \times 10^{n}$ x panel height
- N Plate shelf: 1" x 31/2" x 96" long

O. Edge Molding: 3/4" x 3" x 96" long

PART 3.0 INSTALLATION

3.1 INSTALLATION A. Install per the manufacturer's recommendations using the provided instructions.

3.2 WARRANTY

A. Manufacturer shall furnish a five year warranty against defects in material, de-lamination and workmanship for parts only. Removal labor, reinstallation labor and freight are not included.

3.3 MATERIALS

ACCEPTANCE A. City of New York MEA 190-99-M

PART 4.0 FINISHING & MAINTENANCE

4.1 UNFINISHED OAK, MAPLE, CHERRY

A. Fill all nail holes and splices with matching wood filler. Sand wood filler patches smooth to the veneer surface with 180 grit paper, taking care not to sand through the veneer. Apply stain, sealer and clear finish coat, lightly sanding between coats with 220 grit paper. We recommend applying a light coat of lemon oil or furniture oil to replenish the natural sheen, especially in dry environments.

4.2 FINISHED

A. Use matching color putty to fill fastener holes. A matching stain kit is included with factory finished product.

4.3 PRIMED

A. It is not necessary to prime stiles, rails, shoe, cap, or casing (or factory-primed panels). After installation, apply one coat of paint to panels. DO NOT SAND STILES,

RAILS, SHOE, CAP,

OR CASING. Fill in nail holes with a paintable vinyl-based spackle. Finish coat all parts together. Gentle household cleaners may be used, if required.



What better walls are wearing®

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